

MATERIAL SAFETY DATA SHEET

RED COPP 95

SECTION I MANUFACTURER
AMERICAN CHEMET CORPORATION
P.O. BOX 1160
East Helena, MT 59635

EMERGENCY TELEPHONE (406) 227-5302
ATTN: Dan Brimhall

CHEMICAL NAME CAS NUMBER APPROX. WT. %
CUPROUS OXIDE (Cu₂O) 1317-39-1 96%
CUPRIC OXIDE (CuO) 1317-38-0 2%
METALLIC COPPER (Cu) 7440-50-8 2%

SECTION II: HAZARDOUS INGREDIENTS
TLV & PEL

COPPER 95% Min 1 mg/m³

There is no ACGIH TLV or OSHA PEL for cuprous oxide or cupric oxide. Exposure is governed by the 8 hour TWA established for finely divided copper in dusts or mists. Cuprous oxide, cupric oxide and copper are not carcinogenic materials as listed by OSHA (29 CFR 1910) or ACGIH (Appendix A, Threshold Limit Values for Chemical Substances 1995-1996).

SECTION III: PHYSICAL DATA

Boiling Point NA
Specific Gravity: H₂O=1 6.0
Vapor Pressure: NA
Percent Volatile by volume: 0%
Vapor Density: NA
Evaporation Rate: NA
Solubility in Water: Negligible
Melting Point 2255° F
Appearance and Odor: Red Fine Powder, No Odor.

SECTION IV FIRE & EXPLOSION HAZARD DATA

Flash Point: NA
Flammable Limits LEL: NA UEL: NA

Extinguishing Media: CO₂, ABC extinguisher, or water.
Special Fire Fighting Procedures: Separate from mass. Eliminate oxygen.
Unusual Fire Fighting Procedures: Spontaneous combustion may occur oxidizing product to CuO if exposed to moist air at temperatures above 100° C.

Date: December 23, 1998 (Rev.8)

SECTION V HEALTH HAZARD DATA
Threshold Limit Value: See Section II

NFPA HAZARD RATING			
Health	1	Flammability	1
Reactivity	1	Maximum Personal Protection	E

Signs, Symptoms, and Effects of Overexposure: Nausea, chills, diarrhea. May cause respiratory irritation; skin irritation (oxide pos); fever, eye irritation with redness, pain and conjunctivitis; preexisting lung diseases may be aggravated by exposure. Could result in respiratory disease if over exposed on a chronic basis.

Primary Routes of Entry: Inhalation and/or ingestion. Emergency and First Aid Procedure: Remove to fresh air. Lay patient down. Cover with blanket. If irritated, flush eyes and skin with large volumes of fresh water for 15 minutes. Refer to physician.

SECTION VI REACTIVITY DATA

Stable X Unstable
Conditions and Materials to Avoid: Temperatures above 1000 C while in presence of moist air. Mass build up under reactive conditions. Under certain conditions cuprous oxide may react violently with strong reactants such as acids, bases, and metals, such as but not limited to, Al and Mg.

Hazardous Decomposition Products: Copper fumes will be released if cuprous oxide is heated above its melting point (2255° F).

Hazardous Polymerization: Will not occur.

SECTION VII SPILL OR LEAK PROCEDURES:
Steps to be taken in case material is released or spilled. Clean up with vacuum or conventional tools. Avoid dusting. Waste Disposal: Approved land fill if allowed by local, state and federal authorities.

SECTION VIII SPECIAL PROTECTION INFORMATION
Respiratory Protection: Cartridge type particulate filter respirator or dust mask approved by NIOSH. Refer to Respiratory Protective Devices approved by NIOSH under 42 CFR 84.

Ventilation: To keep below listed TLV in Section II, use general dilution type ventilation.

Protective Gloves: Wear if skin contact is probable and skin is sensitive.
Eye Protection: Safety glasses or goggles.
Other Protective Equipment: Long sleeve shirts if contact is probable and skin is sensitive.


SECTION IX SPECIAL PRECAUTIONS

Precautions to be taken in handling and storing: Keep lids tightly sealed. Store in cool, dry place.
Other Precautions: Do not take internally. Avoid prolonged contact with skin. Wash with soap and water after contact.

SECTION X SARA TITLE III

This product contains copper compounds and is subject to the reporting requirements of Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR Part 372.

MATERIAL SAFETY DATA SHEET

SECTION 1. Identification of the Substance and Manufacturer				
Product Name: LoLo Tint 97		ATTN: Dan Brinhall		
Manufacturer: American Chemet Corporation		Phone: +1 (406) 227-5302		
One Smelter Road		Fax: +1 (406) 227-8522		
P.O. Box 1160				
East Helena, MT 59635				
U.S.A.				
Emergency Phone Number:		Local Contact (If Applicable):		
SECTION 2. Composition/Information of Ingredients				
Ingredient	%	EC Number	CAS No.	Classification R Phrases
Cuprous Oxide	96%	215-270-7	1317-39-1	Harmful R22
Cupric Oxide	2%	215-269-1	1317-38-0	
Metalllic Copper	2%	231-159-6	7440-50-8	
8 hour - Long-term exposure limit (8-hour time weighted average reference period)				
15 min - Short-term exposure limit (15 minute reference period)				
SECTION 3. Hazard Identification				
				
R22 - Harmful if Swallowed				
Primary Routes of Entry:				
Inhaled <input checked="" type="checkbox"/>	Skin/Eye <input type="checkbox"/>	Swallowed <input checked="" type="checkbox"/>	Injected <input type="checkbox"/>	
Signs, symptoms and effects of overexposure:				
<ul style="list-style-type: none">• Nausea, chills, diarrhea. May cause respiratory irritation, skin irritation (oxide pox), fever, eye irritation with redness, pain and conjunctivitis.• Pre-existing lung disease may be aggravated by exposure. Could result in respiratory disease if overexposed on a chronic basis.				

SECTION 4. First-Aid Measures	
INHALATION:	Remove to fresh air. Lay patient down. Cover with blanket.
INGESTION:	Give 200-300 mL water to drink. DO NOT induce vomiting.
SKIN / EYE CONTACT:	For skin exposure, remove contaminated clothing and wash with soap and water. If irritated, flush eyes and skin with large volumes of fresh water for 15 minutes. (S26/28)
MEDICAL NOTES:	If any adverse symptoms persist, seek immediate medical attention.
SECTION 5. Fire-Fighting Measures	
Extinguishing Media:	CO ₂ , ABC extinguisher, or water
Special Fire Fighting Procedures:	Separate from mass. Eliminate Oxygen. Material is non-flammable. Use fire fighting measures appropriate to surrounding materials.
Special Exposure Hazards:	Cuprous oxide is stable in dry air, but can oxidize to cupric oxide in the presence of moist air at temperatures above 100°C.
SECTION 6. Accidental Release Measures	
Personal Precautions:	Spilled material may produce dust hazard if not handled correctly. Wear appropriate personal protective equipment: coveralls, gloves & eye protection.
Environmental Precautions:	Do not allow to enter drains or watercourses. If the product enters drains or sewers, immediately inform the local water company. Where there is contamination of streams, rivers or lakes, contact local agency with responsibility for the environment.
Methods for Clean Up:	Contain spillages and clean up with vacuum or conventional tools and attempt to minimize dusting. Place in a suitable container for disposal in accordance with local and national waste regulations.
SECTION 7. Handling and Storage	
Handling:	Only use in a well-ventilated area and prevent the creation of dusts. If concentrations exceed the occupational exposure limits, use suitable respiratory protection.
Storage:	Store in a cool, dry, well-ventilated place (S3 & S9). Keep away from food, drink and animal feeding stuffs (S13). Keep lids of container tightly sealed (S7).
SECTION 8. Exposure Controls / Personal Protection	
Occupational Exposure Controls:	All personal protective equipment, including respiratory equipment, used to control exposure to hazardous substances must be selected to meet the requirements of national personal protective equipment regulations.
Personal Protection:	
Ventilation:	To keep below the OSHA exposure limits, use general dilution type ventilation.
Respiratory Protection:	Cartridge type particulate filter respirator or dust mask conforming to NIOSH. Refer to Respiratory Protective Devices approved by NIOSH under 42 CFR 84 and the appropriate European standard.
Hand Protection:	Wear if skin contact is probable and skin is sensitive.

Eye Protection:	Safety glasses or goggles.
Skin Protection:	Long sleeve shirt(s) if contact is probable and skin is sensitive.
Environmental Protection:	Do not allow to enter drains or watercourses.
SECTION 9. Physical and Chemical Properties	
Appearance & Odour:	Brown Fine Powder, No Odour.
Boiling Point:	NA
Melting Point:	1235 °C
Specific Gravity (H ₂ O = 1)	6.0
Vapor Pressure:	NA
Percent Volatile (v/v)	0%
Vapour Density:	NA
Evaporation Rate:	NA
Solubility in Water:	Negligible (< 0.1%)
SECTION 10. Stability and Reactivity	
Stable X	Unstable
Conditions & Materials to Avoid:	
<ul style="list-style-type: none">• Temperatures above 100° C while in the presence of moist air.• Mass build up under reactive conditions.• Under certain conditions Cu₂O may react violently with strong reactants such as acids and bases.	
Hazardous Decomposition Products:	Copper fumes will be released if heated above its melting point (1083°C).
Hazardous Polymerization:	Will Not Occur
SECTION 11. Toxicological Information	
Acute Toxicity	
Oral (Rat):	Harmful if swallowed
Dermal (Rabbit):	Not classified
Inhalation (Rat):	Not classified
Skin Irritation:	Not classified as a skin irritant
Eye Irritation:	Not classified as an eye irritant
Sensitization:	Not classified as a dermal sensitizer
SECTION 12. Ecological Information	
Very toxic to fish and toxic to other aquatic organisms.	
Prevent from entering drains, sewers, and surface water.	

SECTION 13. Disposal Considerations	
PACKAGING:	Dispose of in accordance with procedures applying to the disposal of the product.
PRODUCT:	Dispose of surplus and contaminated materials (including sawdust) at an approved landfill or in accordance with other national or regional provisions.
SECTION 14. Transportation Information	
Domestic (DOT)	
Proper Shipping Name:	Copper
Hazard Class:	ORM-E
Labels:	None
U.S. EPA Reportable Quantity:	5,000 lbs (2,270 kg)
International (IMO)	
Proper Shipping Name:	Chemicals, N.O.S. (Non-Regulated)
SECTION 15. Regulatory Information	
U.S. EPA EPCRA Section 313 Reportable Product	
Risk Phrases:	
R22 - Harmful if swallowed	
Safety Phrases:	
S22 - Do not breathe dust	
S25 - Avoid contact with eyes	
S36 - Wear suitable protective clothing	
S57 - Use appropriate container to avoid environmental contamination	
SECTION 16. Other Information	
Keep out of reach of children. Read and follow all label instructions.	

MATERIAL SAFETY DATA SHEET

CHEMET TECHNICAL GRADE CUPROUS OXIDE

NFPA HMIS HAZARD RATING:	
Health	1
Flammability	1
Reactivity	1
Maximum Personal Protection	E

Includes, but not limited to the following Trade Names: Red Copp 97N, Red Premium, Purple Copp 97, Purple Copp 97N, LoLo, Timi 97, Chem Copp HP II, Chem Copp HP III, Chem Copp Ultrafine and other technical grade Cuprous Oxides manufactured by American Chemet Corporation

SECTION I	MANUFACTURER	
	AMERICAN CHEMET CORPORATION	
	P.O. BOX 1160	
	East Helena, MT. 59635	

EMERGENCY TELEPHONE (406) 227-5302
ATTN: Dan Brimhall

CHEMICAL NAME	CAS NUMBER	APPROX. WT. %
CUPROUS OXIDE (Cu ₂ O)	1317-39-1	95%
CUPRIC OXIDE (CuO)	1317-38-0	3%
METALLIC COPPER (Cu)	7440-50-8	2%

SECTION II	HAZARDOUS INGREDIENTS	
	TLV & PEL	
COPPER	85% Min	1 mg/m ³

There is no ACGIH TLV or OSHA PEL for cuprous oxide or cupric oxide. Exposure is governed by the 8 hour TWA established for finely divided copper in dusts or mists. Cuprous oxide, cupric oxide and copper are not carcinogenic materials as listed by OSHA (29 CFR 1910) or ACGIH (Appendix A, Threshold Limit Values for Chemical Substances 1995-1996).

SECTION III	PHYSICAL DATA	
	Bolling Point	
Specific Gravity: H ₂ O=1	NA	
Vapor Pressure:	NA	
Percent Volatile by volume:	0%	
Vapor Density:	NA	
Evaporation Rate:	NA	
Solubility in Water:	Negligible	
Melting Point:	2255° F	
Appearance and Odor:	Purple Fine Powder, No Odor,	

SECTION IV	FIRE & EXPLOSION HAZARD DATA	
	Flash Point:	
Flammable Limits	LEL: NA	UEL: NA

Extinguishing Media: CO₂, ABC extinguisher, or water.
Special Fire Fighting Procedures: Separate from mass. Eliminate oxygen.
Unusual Fire Fighting Procedures: Spontaneous combustion may occur oxidizing product to CuO if exposed to moist air at temperatures above 100° C.

SECTION V	HEALTH HAZARD DATA	
	Threshold Limit Value: See Section II	
	Signs, Symptoms, and Effects of Overexposure: Nausea, chills, diarrhea. May cause respiratory irritation, skin irritation(oxide, pox); fever, eye irritation with redness, pain and conjunctivitis; preexisting lung diseases may be aggravated by exposure. Could result in respiratory disease if over exposed on a chronic basis.	
	Primary Routes of Entry: Inhalation and/or ingestion.	
	Emergency and First Aid Procedure: Remove to fresh air. Lay patient down. Cover with blanket. If irritated, flush eyes and skin with large volumes of fresh water for 15 minutes. Refer to physician.	

SECTION VI	REACTIVITY DATA	
	Stable X	Unstable
Conditions and Materials to Avoid: Temperatures about 100° C while in presence of moist air. Mass build up under reactive conditions. Under certain conditions cuprous oxide may react violently with strong reactants such as acids, bases, and metals, such as but not limited to, Al and Mg.		

Hazardous Decomposition Products: Copper fumes will be released if cuprous oxide is heated above its melting point (2255° F).

Hazardous Polymerization: Will not occur.

SECTION VII:	SPILL OR LEAK PROCEDURES	
	Steps to be taken in case material is released or spilled. Clean up with vacuum or conventional tools. Avoid dusting.	
Waste Disposal: Approved land fill if allowed by local, state and federal authorities.		

SECTION VIII	SPECIAL PROTECTION INFORMATION	
	Respiratory Protection: Cartridge type filter or dust mask approved by NIOSH. Refer to Respiratory Protective Devices approved by NIOSH under 42 CFR 84.	

Ventilation: To keep below listed TLV in Section II, use general dilution type ventilation.

Protective Gloves: Wear if skin contact is probable and skin is sensitive.
Eye Protection: Safety glasses or goggles.
Other Protective Equipment: Long sleeve shirts if contact is probable and skin is sensitive.




SECTION IX	SPECIAL PRECAUTIONS	
	Precautions to be taken in handling and storing: Keep lids tightly sealed. Store in cool, dry place.	
	Other Precautions: Do not take internally. Avoid prolonged contact with skin. Wash with soap and water after contact.	

SECTION X	SARA TITLE III	
	This product contains copper compounds and is subject to the reporting requirements of Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and 40 CFR Part 372.	
U.S. Reportable Quantity: 5,000 lbs (2,270 Kg)		

MATERIAL SAFETY DATA SHEET

SECTION 1. Identification of the Substance and Manufacturer Product: AMERICAN CHEMET CORPORATION TECHNICAL GRADE CUPROUS OXIDE <i>Includes but not limited to the following Trade Names:</i> Red Copp 97N, Red Premium, Purple Copp 97, Purple Copp 97N, LaLo Tini 97, Chem Copp HP II, Chem Copp HP III, Chem Copp Ultrafine and other technical grade Cuprous Oxides manufactured by American Chemtel Corporation Common Names: Dicopper Oxide, Copper (I) Oxide, Red Copper Oxide Manufacturer: American Chemtel Corporation One Smelter Road / P.O. Box 1160 East Helena, MT 59635 U.S.A. Emergency Phone Number: Phone: +1 (406) 227-5302 ATTN: Dan Brimhall Local Contact (if Applicable): Fax: +1 (406) 227-8522																															
SECTION 2. Composition/Information of Ingredients <table border="1"> <thead> <tr> <th>Ingredient</th> <th>%</th> <th>EC Number</th> <th>CAS No.</th> <th>Classification</th> <th>R Phrases</th> <th>Occupational Exposure Standards</th> </tr> </thead> <tbody> <tr> <td>Cuprous Oxide</td> <td>95%</td> <td>215-270-7</td> <td>1317-39-1</td> <td>Harmful</td> <td>R22</td> <td>Copper as dust & mist 1 mg/m³ 8-hour</td> </tr> <tr> <td>Cupric Oxide</td> <td>3%</td> <td>215-269-1</td> <td>1317-38-0</td> <td></td> <td></td> <td>2 mg/m³ 15 min</td> </tr> <tr> <td>Metallic Copper</td> <td>2%</td> <td>231-159-6</td> <td>7440-50-8</td> <td></td> <td></td> <td></td> </tr> </tbody> </table> 8 hour - Long-term exposure limit (8-hour time weighted average reference period) 15 min - Short-term exposure limit (15 minute reference period)				Ingredient	%	EC Number	CAS No.	Classification	R Phrases	Occupational Exposure Standards	Cuprous Oxide	95%	215-270-7	1317-39-1	Harmful	R22	Copper as dust & mist 1 mg/m ³ 8-hour	Cupric Oxide	3%	215-269-1	1317-38-0			2 mg/m ³ 15 min	Metallic Copper	2%	231-159-6	7440-50-8			
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SECTION 3. Hazard Identification <div style="display: flex; align-items: center;"> <div> <p>HARMFUL</p> <p>R22-Harmful if swallowed</p> </div> </div> Primary Routes of Entry: Inhaled <input checked="" type="checkbox"/> Skin/Eye <input type="checkbox"/> Swallowed <input checked="" type="checkbox"/> Injected <input type="checkbox"/> Signs, symptoms and effects of overexposure: • Nausea, chills, diarrhea. May cause respiratory irritation, skin irritation (oxide pos); fever, eye irritation with redness, pain and conjunctivitis. • Pre-existing lung disease may be aggravated by exposure. Could result in respiratory disease if overexposed on a chronic basis.																															
SECTION 4. First Aid Measures S22 - Do not breathe dust INHALATION: Remove to fresh air. Lay patient down. Cover with blanket. INGESTION: Give 200-300 mL water to drink. DO NOT induce vomiting. SKIN CONTACT: For skin exposure, remove contaminated clothing and wash with soap and water. EYE CONTACT: If irritated, flush eyes and skin with large volumes of fresh water for 15 minutes. MEDICAL NOTES: If any adverse symptoms persist seek immediate medical attention.																															
SECTION 5. Fire-Fighting Measures Extinguishing Media: CO ₂ , ABC extinguisher, or water spray. Special Fire Fighting Procedures: Separate from mass. Eliminate oxygen. Material is non-flammable. Use fire fighting measures appropriate to surrounding materials. Special Exposure Hazards: Cuprous oxide is stable in dry air, but can oxidize to cupric oxide in the presence of moist air at temperatures above 100°C. Additional Information: Collect contaminated fire fighting water separately. It must not enter the sewer system.																															

SECTION 6. Accidental Release Measures Personal Precautions: Spilled material may produce dust hazard if not handled correctly. Wear appropriate personal protective equipment: coveralls, gloves & eye protection. Environmental Precautions: Do not allow to enter drains or watercourses. If the product enters drains or sewers, immediately inform the local water company. Where there is contamination of streams, rivers or lakes, contact local agency with responsibility for the environment. Methods for Clean Up: Contain spillages and clean up with vacuum or conventional tools and attempt to minimize dusting. Place in a suitable container for recycling or disposal in accordance with local and national waste regulations.	
SECTION 7. Handling and Storage Handling: Only use in a well-ventilated area and prevent the creation of dusts. If concentrations exceed the occupational exposure limits, use suitable respiratory protection. Storage: Store in a cool, dry, well-ventilated place. Keep away from food, drink and animal feeding stuffs. Keep lids of container tightly sealed. Storage Class: 13 (VCI)	
SECTION 8. Exposure Controls / Personal Protection Occupational Exposure Controls: All personal protective equipment, including respiratory equipment, used to control exposure to hazardous substances must be selected to meet the requirements of national personal protective equipment regulations. Personal Protection: To keep below the U.S.A. OSHA and EU exposure limits, use general dilution type ventilation. Ventilation: Cartridge type particulate filter respirator or dust-mask conforming to U.S.A. NIOSH. Respiratory Protection: Refer to Respiratory Protective Devices approved by NIOSH under 42 CFR 84 and the appropriate European standard. Hand Protection: Wear if skin contact is probable and skin is sensitive. Eye Protection: Safety glasses or goggles. Skin Protection: Long sleeve shirt(s) if contact is probable and skin is sensitive. Environmental Protection: Do not allow to enter drains or watercourses.	
SECTION 9. Physical and Chemical Properties Appearance: Red, Brown, or Purple Fine Powder Odour: None Boiling Point: NA Melting Point: 1235°C Specific Gravity (H₂O=1): 6.0 Bulk Density: 1,500 - 2,000 kg/m ³ Vapor Pressure: NA Vapour Density: NA Evaporation Rate: NA Solubility in Water: Negligible (<0.1%) Percent Volatile (v/v): 0%	
SECTION 10. Stability and Reactivity Stable X Unstable Conditions & Materials to Avoid: • Temperatures above 100 °C while in the presence of moist air. • Mass build up under reactive conditions. • Under certain conditions Cu ₂ O may react violently with strong reactants such as acids and bases. Hazardous Decomposition Products: Copper fumes will be released if heated above its melting point (1235 °C). Hazardous Polymerization: Will Not Occur S61 - Avoid release to the environment. Refer to special instructions under Section 13.	
SECTION 11. Toxicological Information Acute Toxicity Oral (Rat): Harmful if swallowed Dermal (Rabbit): Not classified Inhalation (Rat): Not classified Skin Irritation: Not classified as a skin irritant Eye Irritation: Not classified as an eye irritant Sensitization: Not classified as a dermal sensitizer	
SECTION 12. Ecological Information Toxic to fish and other aquatic organisms. Prevent from entering drains, sewers, and surface water. S61 - Avoid release to the environment. Refer to special instructions/safety data sheet.	

SECTION 13: Disposal Considerations	
PACKAGING: Dispose of in accordance with procedures applying to the disposal of the product.	
PRODUCT: Dispose of surplus and contaminated materials (including sawdust) at an approved landfill or in accordance with other national or regional provisions.	
European Waste Catalogue:	
06 11 99	Wastes not otherwise classified
SECTION 14: Transportation Information	
Domestic (U.S.A. DOT)	
Proper Shipping Name:	Copper
Hazard Class:	ORM-EI
Labels:	None
U.S. EPA Reportable Quantity:	5,000 lbs (2,270 kg)
International (IMO)	
Proper Shipping Name:	Chemicals, N.O.S. (Non-Regulated)
	
• Land transport ADR/RID (cross-border):	
• ADR/RID class: 9 (MT) Miscellaneous dangerous substances and articles.	
• Danger code (keimel): 90.	
• UN Number: 3077	
• Packaging group: III	
• Hazard label: 9	
• Description of goods: 3077 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (dicopper oxide)	
	
• Maritime transport IMDG:	
• IMDG Class: 9	
• UN Number: 3077	
• Label: 9	
• Packaging group: III	
• Marine pollutant:	
• Proper shipping name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (dicopper oxide)	
	
• Air transport ICAO-TI and IATA-DGR:	
• ICAO/IATA Class: 9	
• UNID Number: 3077	
• Label: 9	
• Packaging group: III	
• Proper shipping name: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (dicopper oxide)	
SECTION 15: Regulatory Information	
U.S. EPA EPCRA Section 313 Reportable Product	
Hazard Symbols:	
Xn: Harmful	
Risk Phrases:	
R22 - Harmful if swallowed	
Safety Phrases:	
S2 - Keep out of the reach of children	
S22 - Do not breathe dust	
S61 - Avoid release to the environment. Refer to special instructions/safety data sheet	
SECTION 16: Other Information	
Keep out of reach of children. Read and follow all label instructions.	